



Product Specification Document

Issue: 1

Date: 04/04/2022

Product Code: AWK

Product Name & Description:

Black Refuse Sack

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Description	Unit	Data	Tolerance
Closed Width	mm	457	+/- 2.5%
Open Width	mm	737	+/- 2.5%
Length	mm	965	+/- 2.5%
CHSA Min Nett Weight	kg	7.48	
Film Colour	na	Black	
Opacity	%	80	
Blend Requirement	na	100% LDPE Recycled	
Print Requirement		N/A	No Ink Lift
Handle Requirement	Yes/No Style	No	
Carton Qty		200	

Film Performance:

Description	Unit	Data	Tolerance
CHSA Ultimate Lift	Kg	18Kg (Heavy Duty)	Manual Test
Seals		No Burst under air pressure	Manual Test
Visual inspection		Free from visual defects, and of consistent colour and finish.	Manual Test
Other		Sacks to be free from strong odour and demonstrate no blocking.	Manual Test

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Carton Details:

Description	Unit	Data	Tolerance
Width	mm	295 external	max
length	mm	495 external	max
Height	mm	140 external	max
Card type	Flue	Brown Outer Card, 150 kraft test, B flute, 3 ply	min
Label / Print		Printed 1 colour carton	
Pallet Quantity	Count	56 (7 layers x 8)	
Carton Strength		Carton must not crush under min of 12x weight. Bulging Cartons not acceptable.	

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